

## Application of geosynthetic solutions in the construction of El Salitre artificial beach - Chile

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### ABSTRACT

This paper briefly describes the main technical aspects related with the design and installation of the coastal protection structures and other geosynthetic engineering solutions applied in the construction of new 'El Salitre' artificial beach, located in the city of Tocopilla, Chile. The coastal erosion solutions consisted in the construction of three breakwaters designed to mitigate the impact of waves actions over the new beach, ensuring hydraulic stability and fulfilling strict environmental requirements. Geotextile tubes and geotextile scour aprons were used for the conformation of the two main breakwaters cores, which allowed not only the permanent confinement and use (as filling material) of a part of the contaminated sand from the original beach, but prevented its treatment or final disposal in open sea. Some of the main challenges and most important aspects of the design and construction stage of the project will be generally presented.

### 1. INTRODUCTION

El Salitre Artificial Beach project aimed to rehabilitate an environmentally degraded coastal area by creating a new good quality and stable recreational beach. The project was implemented between 2017 to 2018 as part of a compensation initiative planned by the Chilean government for promoting the urban and tourism development in the northern region of the country after the large infrastructure impacts caused by a high magnitude earthquake occurred in 2007. The progressive contamination of 'El Salitre' area was historically produced in previous decades by the contiguous port and adjacent local thermoelectric plant activities, resulting in extremely inadequate concentration levels of coal and other minerals (such as copper and zinc) within this coastal environment (i.e. marine sediments and superficial beach sand). In addition, the degradation process was strongly intensified by the predominant direction of currents and wave local systems. Accordingly, the project not only included the environmental recuperation of the beach area, but also all complementary civil works in order to ensure effective long-term coastal protection against complex hydraulic erosion actions typical from this region of the Pacific Ocean. The erosion control works basically consisted in the construction of three associated coastal structures (breakwaters) specifically designed to mitigate the impact of waves as well as tidal changes and marine currents over the bathing area, enabling moderated and controlled hydraulic exposure and fulfilling a number of key technical requirements (stability, safety and clear and clean water). Based on a rigorous study of a wide range of construction methods, materials and design alternatives, geotextile system solutions were selected (i.e. geotextile tubes and geotextile scour aprons) for the conformation of the two main breakwaters cores, which allowed not only the permanent confinement and use (as filling material) of a part of the contaminated sand from the original beach, but prevented its treatment or final disposal in open sea. Similarly, two layers of high strength woven and non-woven geotextiles were designed as a separation and filtration element between the remained contaminated material and the new imported clean sand layers.



Figure 1. Project implementation area and origin of contamination.



predominant ocean currents (parallel to the coastline). Also, the configuration of each of the layers of the breakwaters (mainly the external coverage) enabled to satisfy a condition of stability for a design wave height of ~3,5 m.

## 4. CONSTRUCTION METHODS

The installation, filling and stability of the geotextile tubes was one of the critical points of the project given the difficulties caused by the extreme tidal and waves conditions. As a result of a real scale test carried out by the contractor in the first stages of the works, the construction of a complementary rock barrier protecting the work area (as a 'working' dike) was defined and implemented. A crane of 13 tons of capacity was also used for the operation of an innovated metallic frame structure that facilitated not only the geotextile tubes filling process under water (i.e. acting as ballast element), but also the placement of external dike rocks. For the extraction of the contaminated local sand, a special pump with a suction capacity up to 65% of solids content and a pumping flow rate of 220 m<sup>3</sup>/h was employed. Once the tubes filling process was finalized, an additional protection geotextile (non-woven with a unit weight of 500 g/m<sup>2</sup>) was placed covering the tubes surface. Above this geotextile a filtration rock layer (300 to 500 kg elements) was installed, followed by an external protection armor rock layer as revetment (with elements from 2 to 4 ton of weight).

## 5. CONCLUSIONS

The implementation of the project represented a satisfactory environmental and economic solution for the tourism and recreational development of Tocopilla city. The efficient and balanced use of natural materials combined with state-of-the-art geosynthetic technology made possible to overcome a significant number of technical difficulties given the complex natural hydraulic conditions of the area. Technical challenges were also properly tackled both in the design stage (e.g. use of different methodologies for various actions cases, adequate selection of the properties and dimensions of required geosynthetic materials), as in the construction phase (adaptability by the use and development of special techniques and equipment, work in limited 'windows' given by the tidal level, etc.). Outstanding engineering effort, construction flexible innovation procedures and high quality geosynthetics materials enabled to provide a renovated environmentally friendly coastal area to the local population.

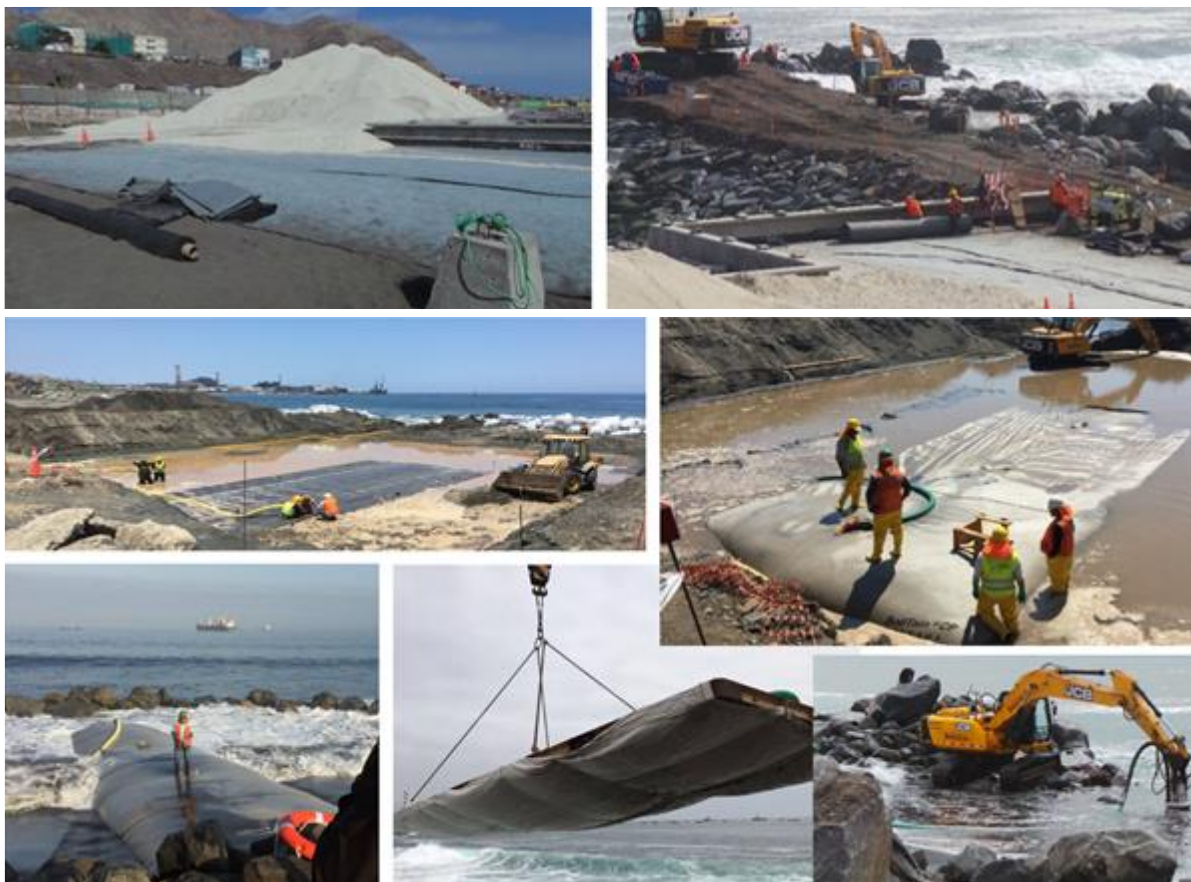




Figure 3. Construction detailed sequence.



Figure 4. Aerial view of the new El Salitre Artificial beach.

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